

RM Biltrite® Flexgard® & Rubbermax® Nitrile Rubber, also known as Buna-N, acrylonitrile butadiene rubber, and NBR, is a synthetic rubber copolymer of acrylonitrile (ACN) and butadiene. It has generally strong resistance to oil, fuel, petroleum based hydraulic fluids, aliphatic hydrocarbons, and hydrocarbon solvents, as well as alkalis, acids, and other chemicals. Like natural rubber, nitrile can be damaged by ozone, ketones, esters and aldehydes. It is more resistant than natural rubber to oils and acids, and has superior strength, but inferior flexibility. Nitrile rubber is less likely to cause an allergic reaction than natural rubber.

Applications: Automotive and aeronautical industry, fuel and oil handling gasket seals, hoses, grommets, self-sealing fuel tanks, molded goods, floor mats, disposable gloves.



STYLE #205: FLEXGARD® COMMERCIAL NITRILE **Durometer** Tensile Strength (min) **Elongation Temperature Range** Hardness Item ID Color **Finish** Surface MPa ۴ Shore A (± 5) °C min % psi IR205-40 40 900 6.2 300 -20 - +170 -29 - +77 Black Smooth No talc / film liner IR205-50 50 900 6.2 300 -20 - +170 -29 - +77 Black Smooth No talc / film liner -29 - +77 IR205-60 60 900 6.2 200 -20 - +170 Black No talc / film liner Smooth IR205-70 -20 - +170 -29 - +77 No talc / film liner 70 900 6.2 150 Black Smooth IR205-80 80 900 6.2 100 -20 - +170 -29 - +77 Black Smooth No talc / film liner

STYLE #201: RUBBERMAX® NITRILE GRADE 1 (ASTM D2000 1BF)												
ltem ID	Durometer Hardness	Tensile Strength (min)		Elongation	Compression Set at 212° F (100° C) for 22 Hours	Volume Swell 212° F (100° C) for 70 hrs in ASTM Oil 903	Temperature Range		Color	Finish	Surface	
	Shore A (± 5)	psi	MPa	min %	max %	max %	°F	°C				
IR201-40	40	800	5.5	350	50	+60	-20 - +170	-29 - +77	Black	Smooth	No talc / film liner	
IR201-50	50	1000	6.9	300	50	+60	-20 - +170	-29 - +77	Black	Smooth	No talc / film liner	
IR201-60	60	1000	6.9	250	50	+60	-20 - +170	-29 - +77	Black	Smooth	No talc / film liner	
IR201-70	70	1000	6.9	200	50	+60	-20 - +170	-29 - +77	Black	Smooth	No talc / film liner	
IR201-80	80	1000	6.9	100	50	+60	-20 - +170	-29 - +77	Black	Smooth	No talc / film liner	

STYLE #221: RUBBERMAX® WHITE FDA NITRILE GRADE 1 (ASTM D2000 1BF)												
Item ID	Durometer Hardness	Tensile Strength (min)		Elongation	Compression Set at 212° F (100° C) for 22 Hours	Volume Swell 212° F (100° C) for 70 hrs in ASTM Oil 903	Temperature Range		Color	Finish	Surface	
	Shore A (± 5)	psi	MPa	min %	max %	max %	°F	°C				
IR221-50	60	1000	6.9	270	50	+60	-20 - +170	-29 - +77	White	Smooth	No talc / film liner	
IR221-60	60	1000	6.9	250	50	+60	-20 - +170	-29 - +77	White	Smooth	No talc / film liner	

ROLL DIMENSIONS												
Units	Widths		Thicknesses									
U.S.	36"	48"	1/16"	3/32"	1/8"	3/16"	1/4"	3/8"	1/2"	3/4"	1"	
Metric	91.4 cm	121.9 cm	1.6 mm	2.4 mm	3.2 mm	4.8 mm	6.4 mm	9.5 mm	12.7 mm	19.1 mm	25.4 mm	

Custom sizes available upon request

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Physical Properties. ASTM basic requirements for physical properties are based on values obtained from standard laboratory lest appointment prepared and setted in accordance with the applicable ASTM test methods. Tast results from appointments are confront feithed parts in accordance with Practice D3183, a deviation to the setted of 10% on breath etempth and elongation values is premissable. THE WARRANTES SET FORTH IN THE PROVISION ARE DECLUSIVE AROUND ARRANTES SET FORTH AROUND ARRANTES SET FORTH IN THE PROVISION ARE DECLUSIVE AROUND ARRANTES SET FORTH AROUN